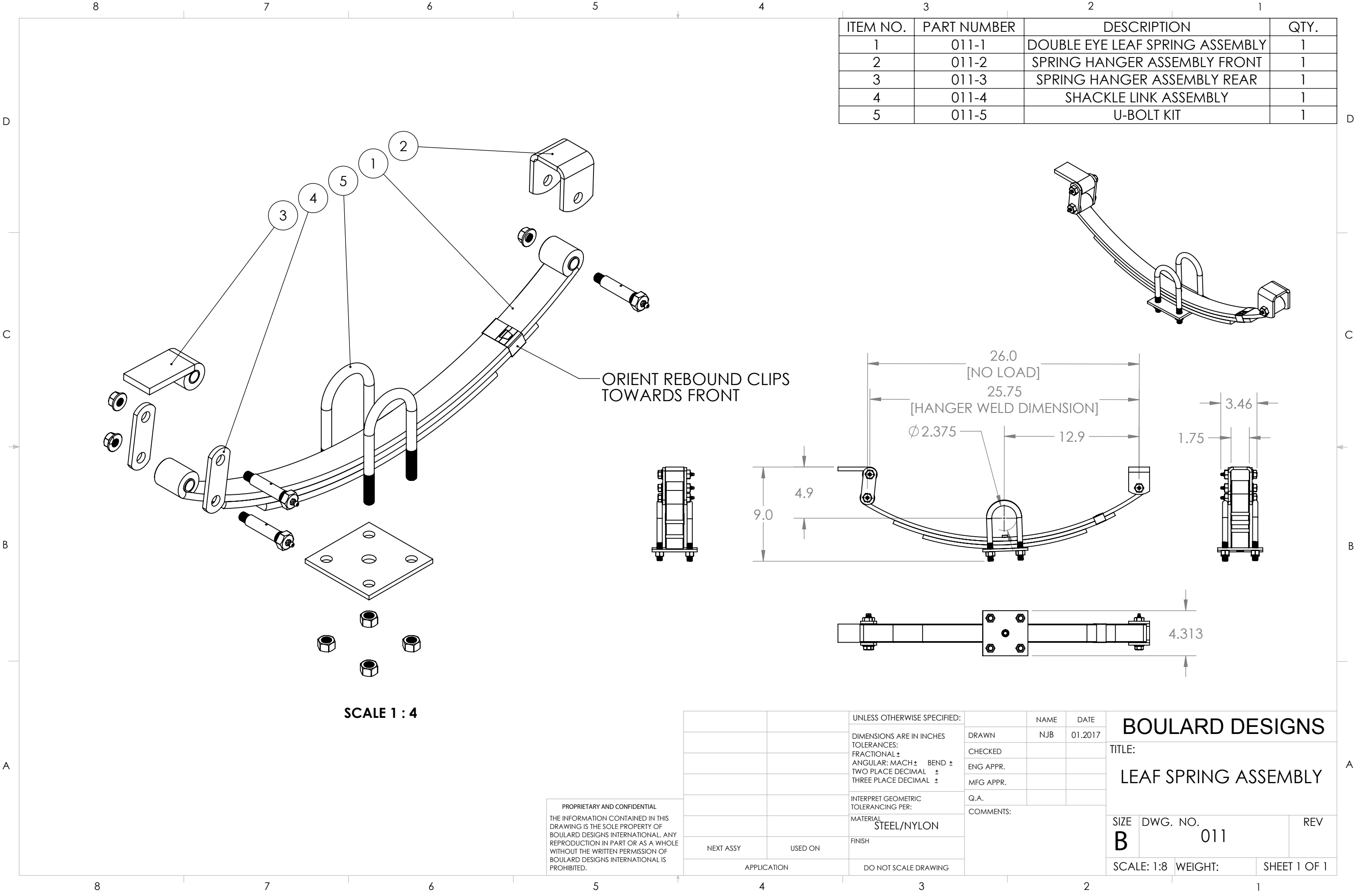


SECTION A-A

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		DIMENSIONS ARE IN INCHES	DRAWN		NJB	01.2017		
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.				TIRE 600-16	
		TWO PLACE DECIMAL ±	Q.A.					
		THREE PLACE DECIMAL ±	COMMENTS:		FIRESTONE DELUXE CHAMPION		SIZE	DWG. NO.
					COKER TIRE #643510		B	0133
							REV	
NEXT ASSY	USED ON	FINISH					SCALE: 1:6	
APPLICATION		DO NOT SCALE DRAWING					WEIGHT:	SHEET 1 OF 1

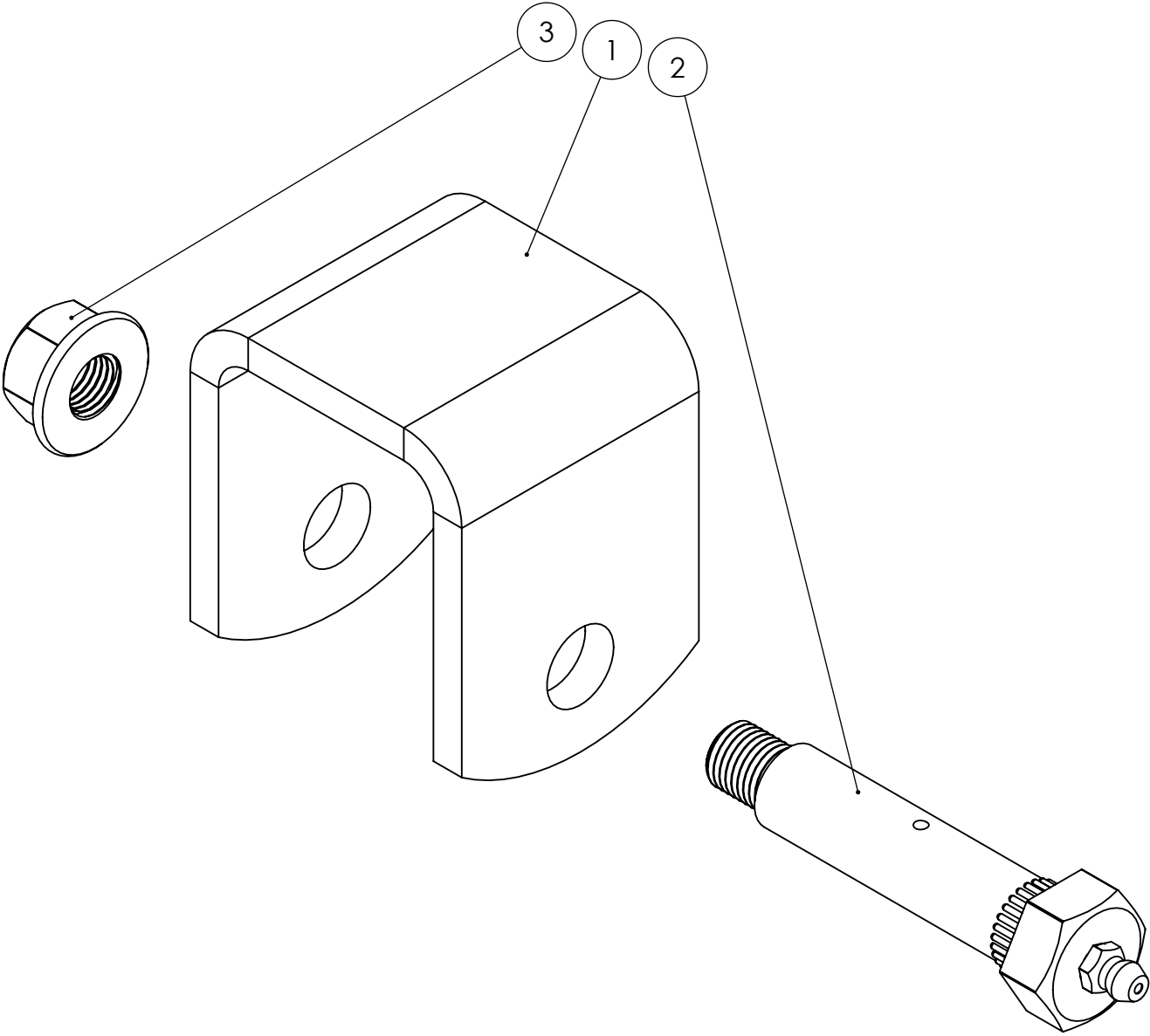


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	011-1	DOUBLE EYE LEAF SPRING ASSEMBLY	1
2	011-2	SPRING HANGER ASSEMBLY FRONT	1
3	011-3	SPRING HANGER ASSEMBLY REAR	1
4	011-4	SHACKLE LINK ASSEMBLY	1
5	011-5	U-BOLT KIT	1

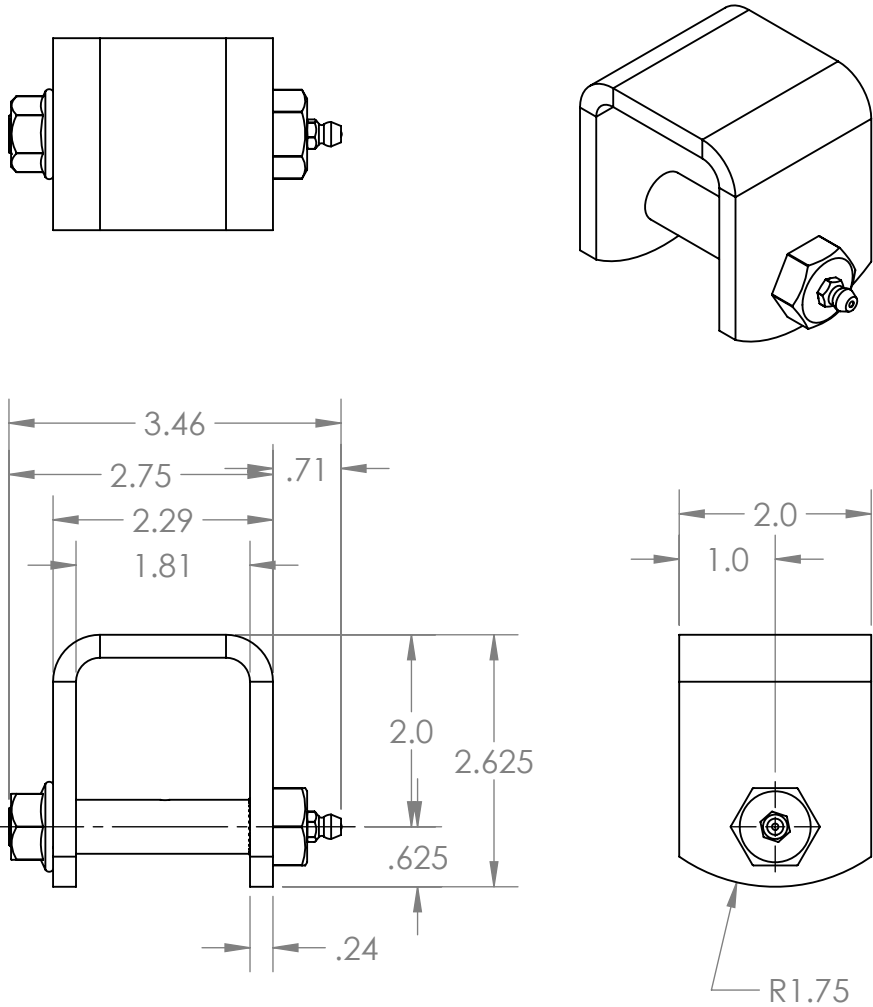
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	NJB	01.2017	TITLE: LEAF SPRING ASSEMBLY			
			CHECKED						
			ENG APPR.						
			MFG APPR.						
			Q.A.						
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE DWG. NO. REV B 011			
		MATERIAL STEEL/NYLON							
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:8 WEIGHT: SHEET 1 OF 1						

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	01121	SPRING HANGER FRONT	1
2	010-6	BOLT SHACKLE WET HEX HEAD .438-18 X 2.75	1
3	01123	FLANGE NUT LOCK HEX .438-20	1

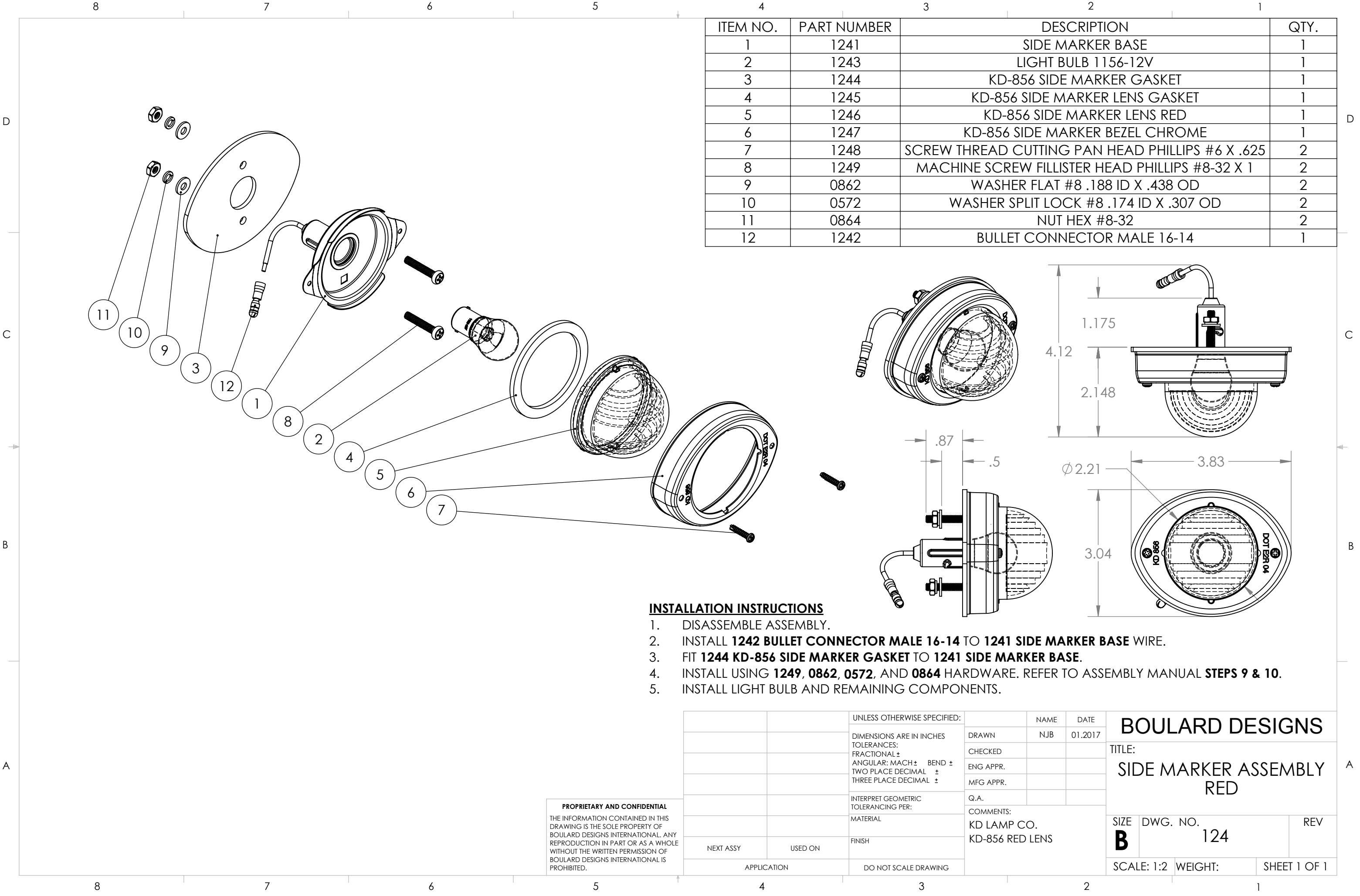


SCALE 1 : 1

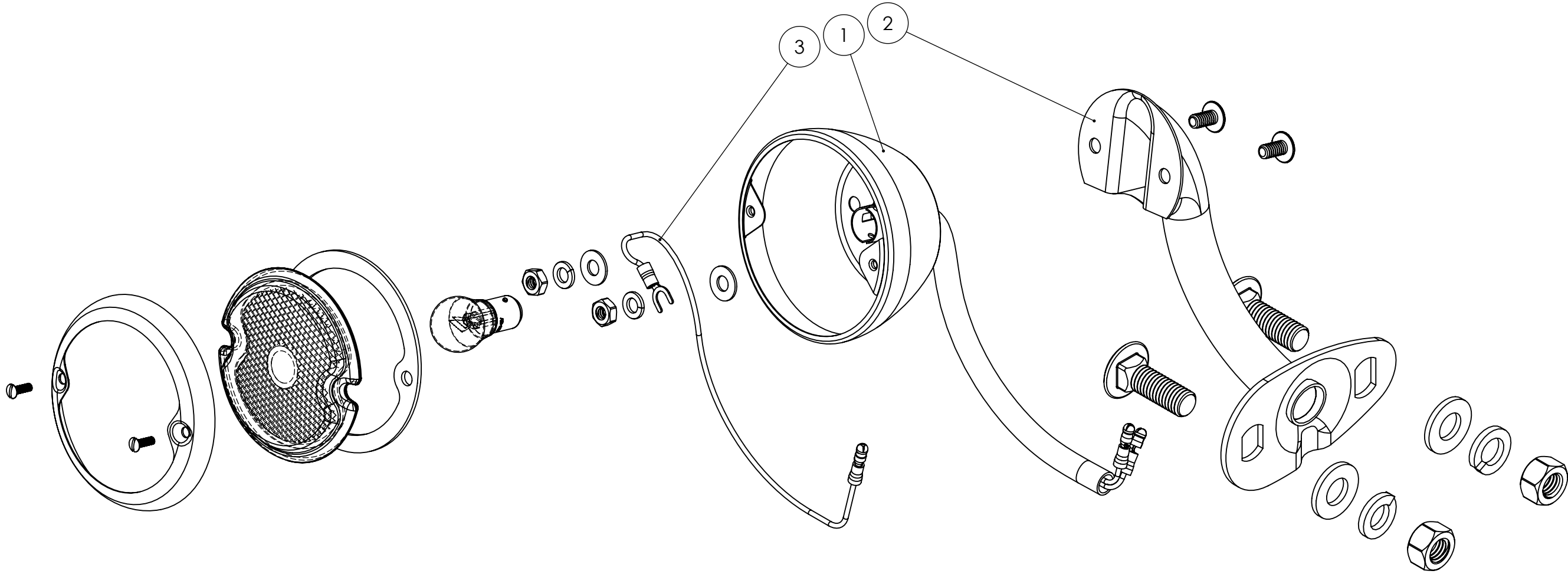


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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	NJB	01.2017	TITLE: SPRING HANGER ASSEMBLY FRONT			
			CHECKED						
			ENG APPR.						
			MFG APPR.						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.						
		MATERIAL	COMMENTS:			SIZE	DWG. NO.		REV
		STEEL				B	011-2		
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:2 WEIGHT: SHEET 1 OF 1						



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	125-1	TAIL LIGHT ASSEMBLY	1
2	125-2	TAIL LIGHT BRACKET ASSEMBLY LEFT	1
3	125-3	TAIL LIGHT GROUND WIRE 12V ASSEMBLY	1



ASSEMBLY INSTRUCTIONS

- USE DRAWINGS LISTED ABOVE TO SOURCE COMPONENTS AND ASSEMBLIES.
- USE DRAWING **1251-1 TAIL LIGHT HOUSING & DOUBLE CONTACT WIRE ASSEMBLY** AND MODIFY HOUSING FOR GROUND WIRE GROMMET.
- ASSEMBLE COMPONENTS AND ASSEMBLIES.
- USE DRAWING **109 BODY APPEARANCE & COMPONENTS ASSEMBLY SIDE LEFT**, INSTALL ONTO TRAILER.

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		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	BOULARD DESIGNS TITLE: TAIL LIGHT & BRACKET ASSEMBLY LEFT	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		NJB	01.2017		
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.				SIZE B	
		MATERIAL	COMMENTS:					
NEXT ASSY		USED ON					DWG. NO. 125	
APPLICATION		DO NOT SCALE DRAWING					REV	
							SCALE: 1:2	
							WEIGHT:	
							SHEET 1 OF 2	