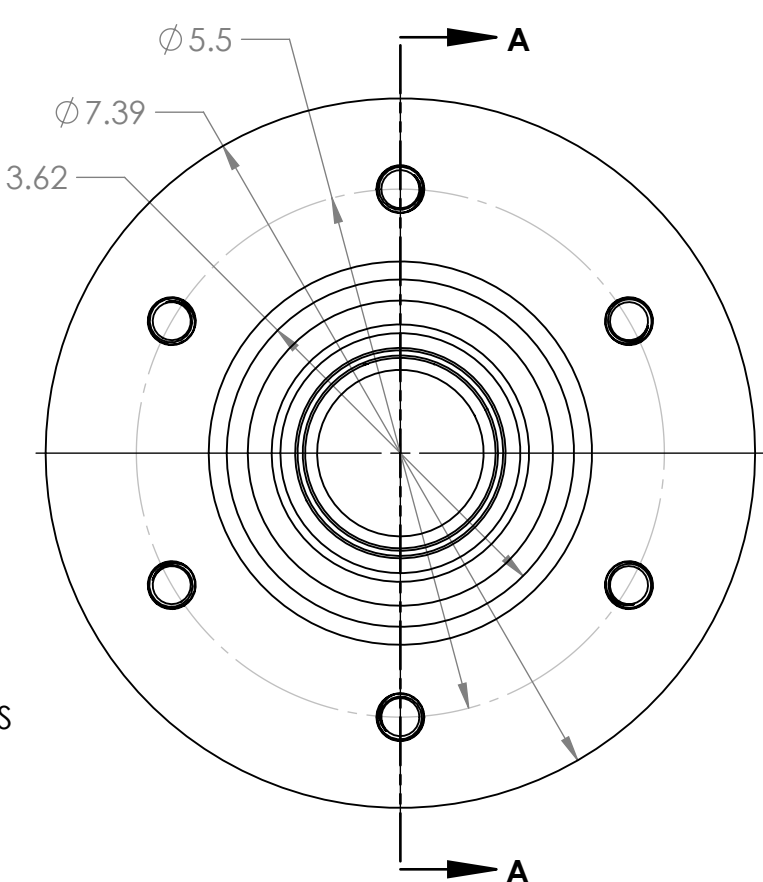
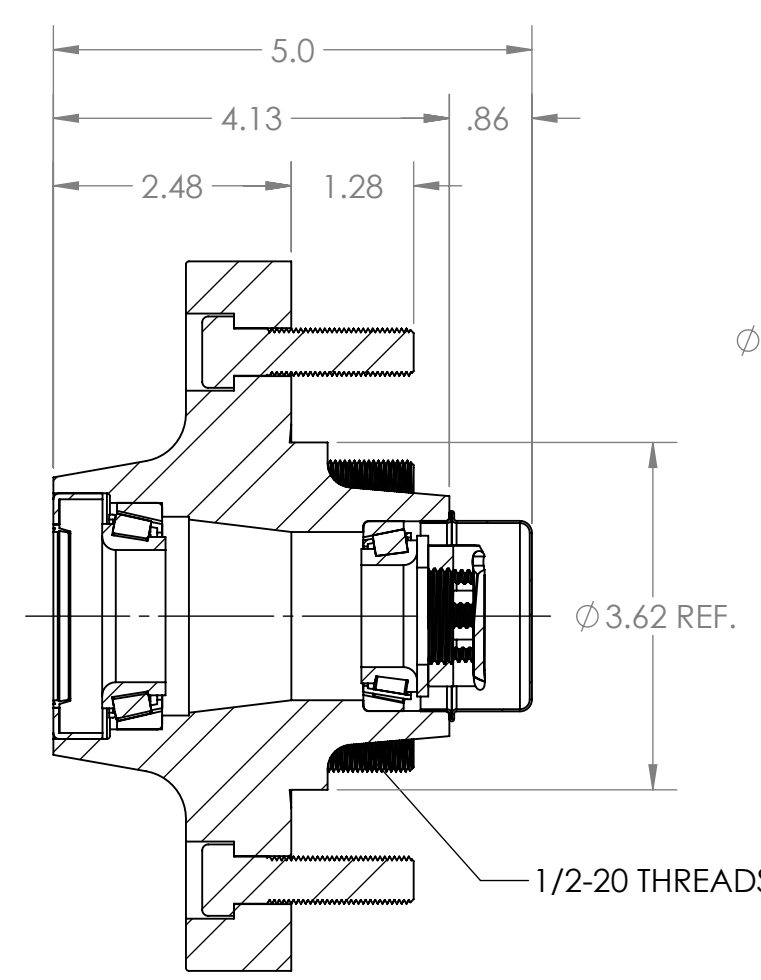
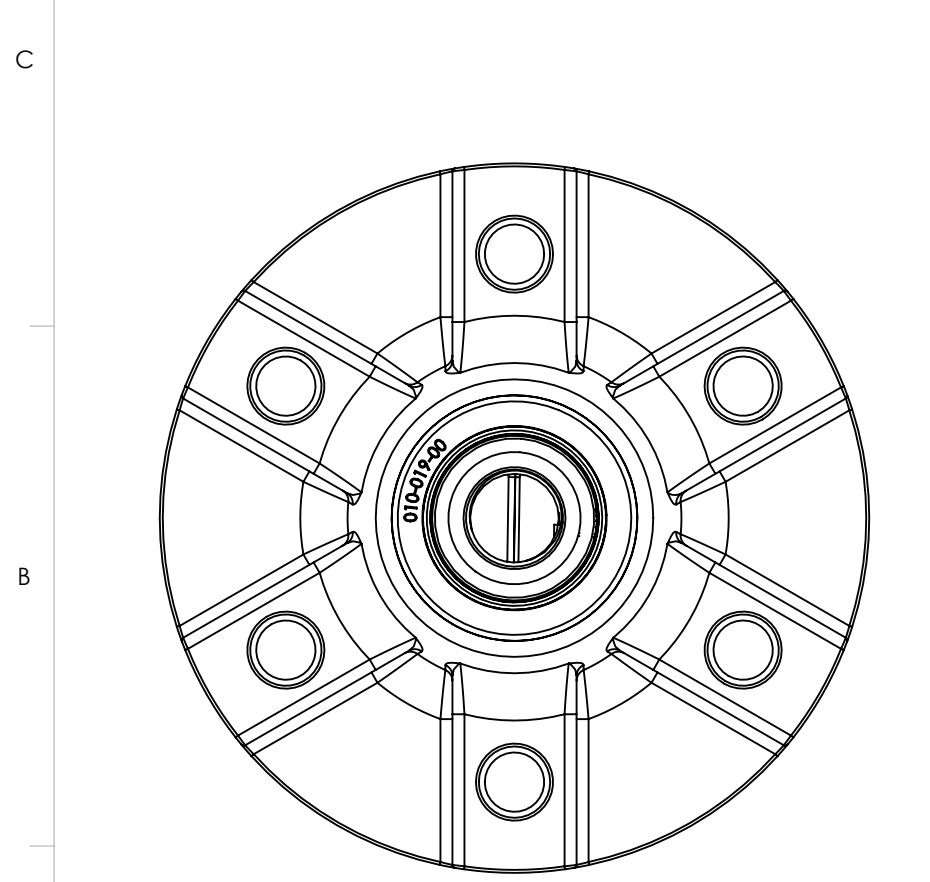
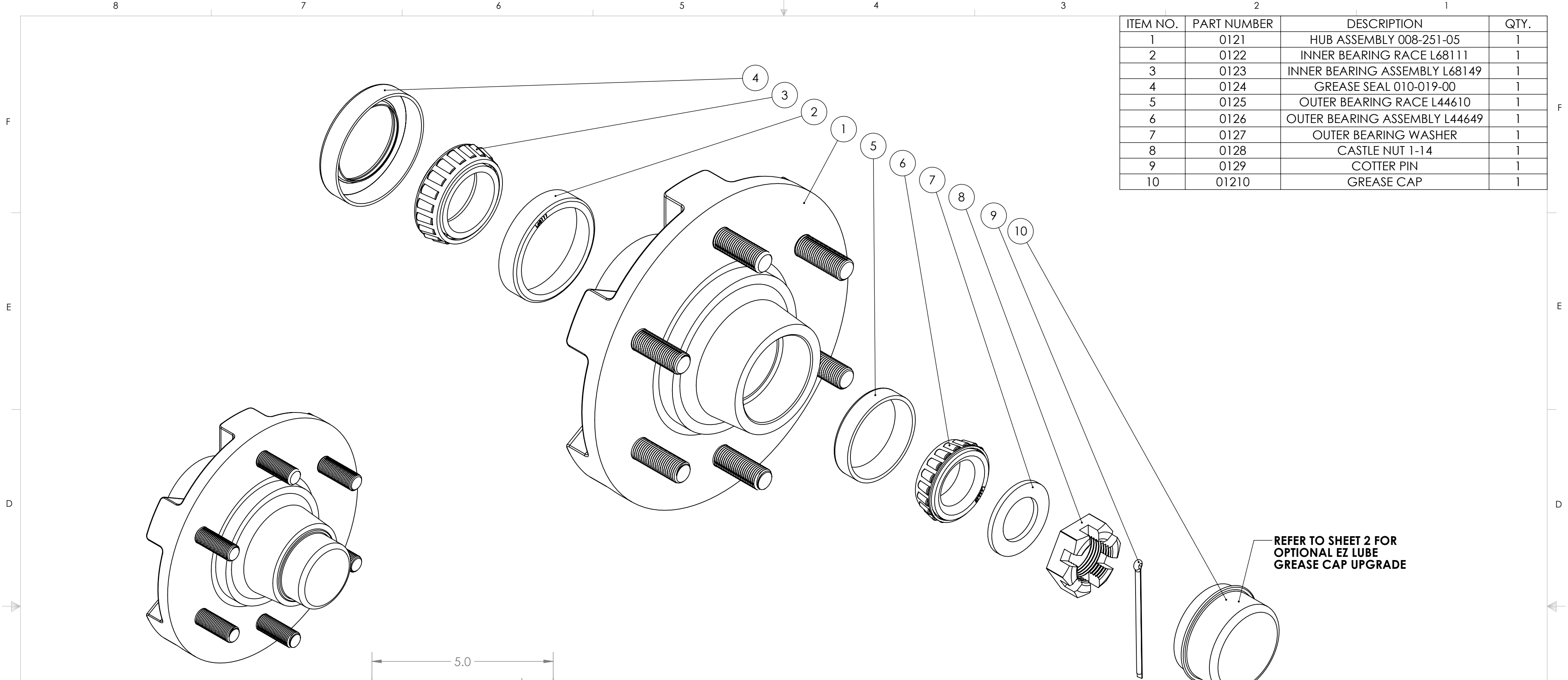


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0121	HUB ASSEMBLY 008-251-05	1
2	0122	INNER BEARING RACE L68111	1
3	0123	INNER BEARING ASSEMBLY L68149	1
4	0124	GREASE SEAL 010-019-00	1
5	0125	OUTER BEARING RACE L44610	1
6	0126	OUTER BEARING ASSEMBLY L44649	1
7	0127	OUTER BEARING WASHER	1
8	0128	CASTLE NUT 1-14	1
9	0129	COTTER PIN	1
10	01210	GREASE CAP	1



SCALE 1 : 1.5

***NOTE: IF YOU DO NOT HAVE ANY EXPERIENCE SERVICING WHEEL BEARINGS, HIRE THE SERVICES OF A PROFESSIONAL.**

DISASSEMBLY & REASSEMBLY SERVICE INSTRUCTIONS

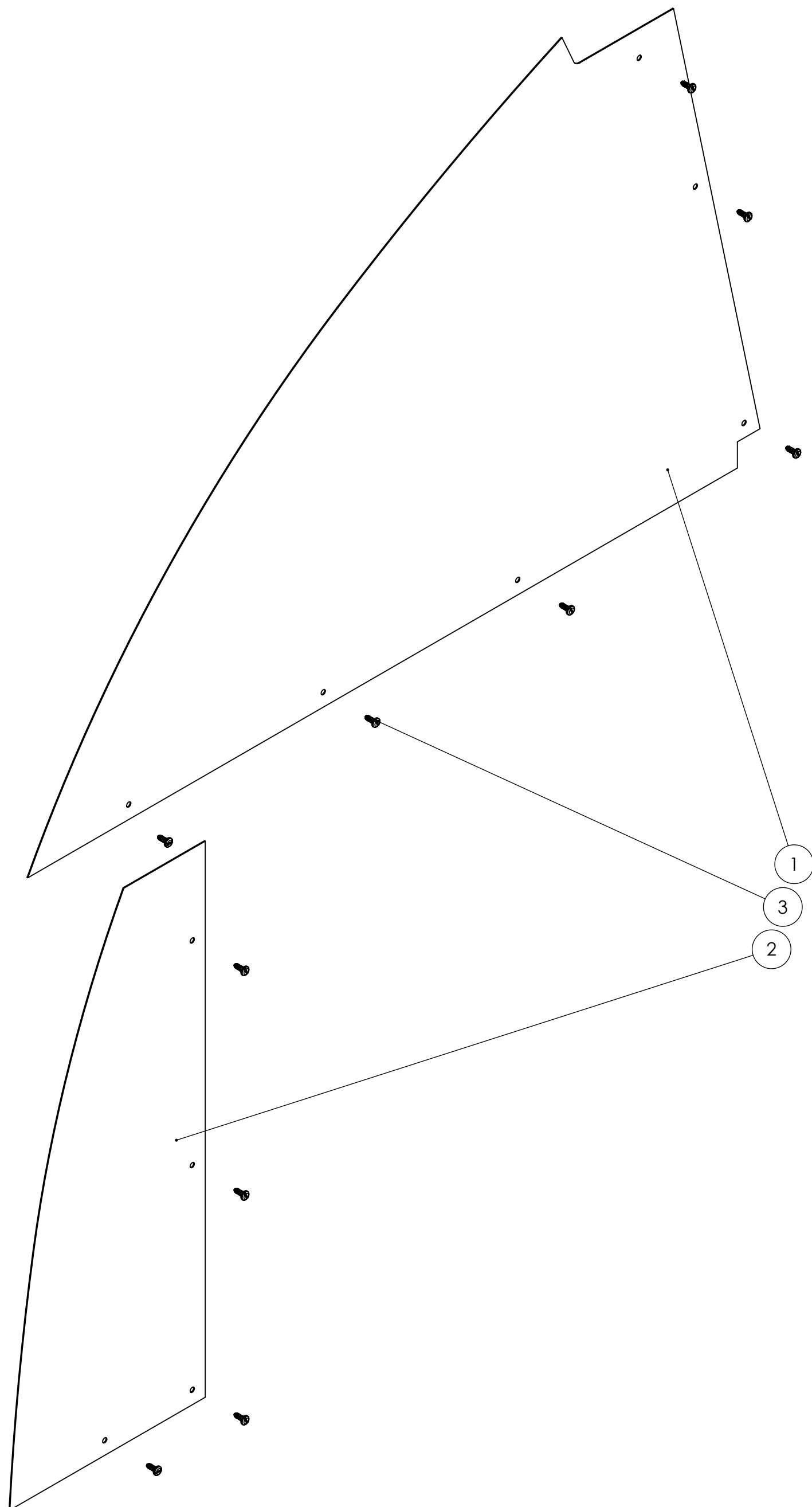
- EVERY 12 MONTHS OR 12,000 MILES, ***INSPECT** WHEEL BEARINGS & RACES FOR CORROSION AND WEAR.
- REMOVE TWO (2) **01210 GREASE CAP**.
- REMOVE TWO (2) **0129 COTTER PIN**.
- REMOVE TWO (2) **0128 CASTLE NUT 1-14**.
- REMOVE TWO (2) **0127 OUTER BEARING WASHER**.
- REMOVE TWO (2) REMAINING **012 HUB 6 LUG ON 5.5 ASSEMBLIES**.
- REMOVE TWO (2) **0126 OUTER BEARING ASSEMBLY L44649**. INSPECT FOR CORROSION AND WEAR.
- REMOVE TWO (2) **0124 GREASE SEAL 010-019-00**.
- REMOVE TWO (2) **0123 INNER BEARING ASSEMBLY L68149**. INSPECT FOR CORROSION AND WEAR.
- INSPECT **0122 INNER BEARING RACE L68111** AND **0125 OUTER BEARING RACE L44610** FOR CORROSION AND WEAR.
- REPLACE TWO (2) **0124 GREASE SEAL 010-019-00**, TWO (2) **0129 COTTER PIN**, AND ANY OTHER REQUIRED PARTS OR ASSEMBLIES AFTER INSPECTIONS.
- CLEAN AND REPACK BEARINGS, THEN REASSEMBLE COMPONENTS IN REVERSE ORDER THAT THEY WERE REMOVED.

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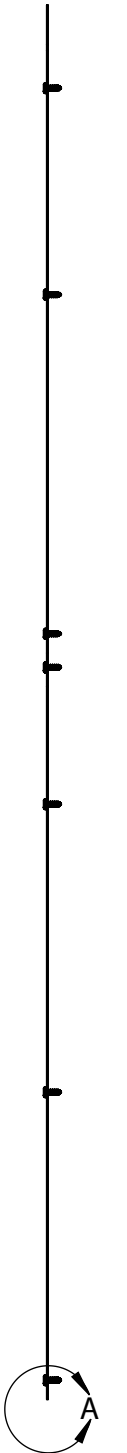
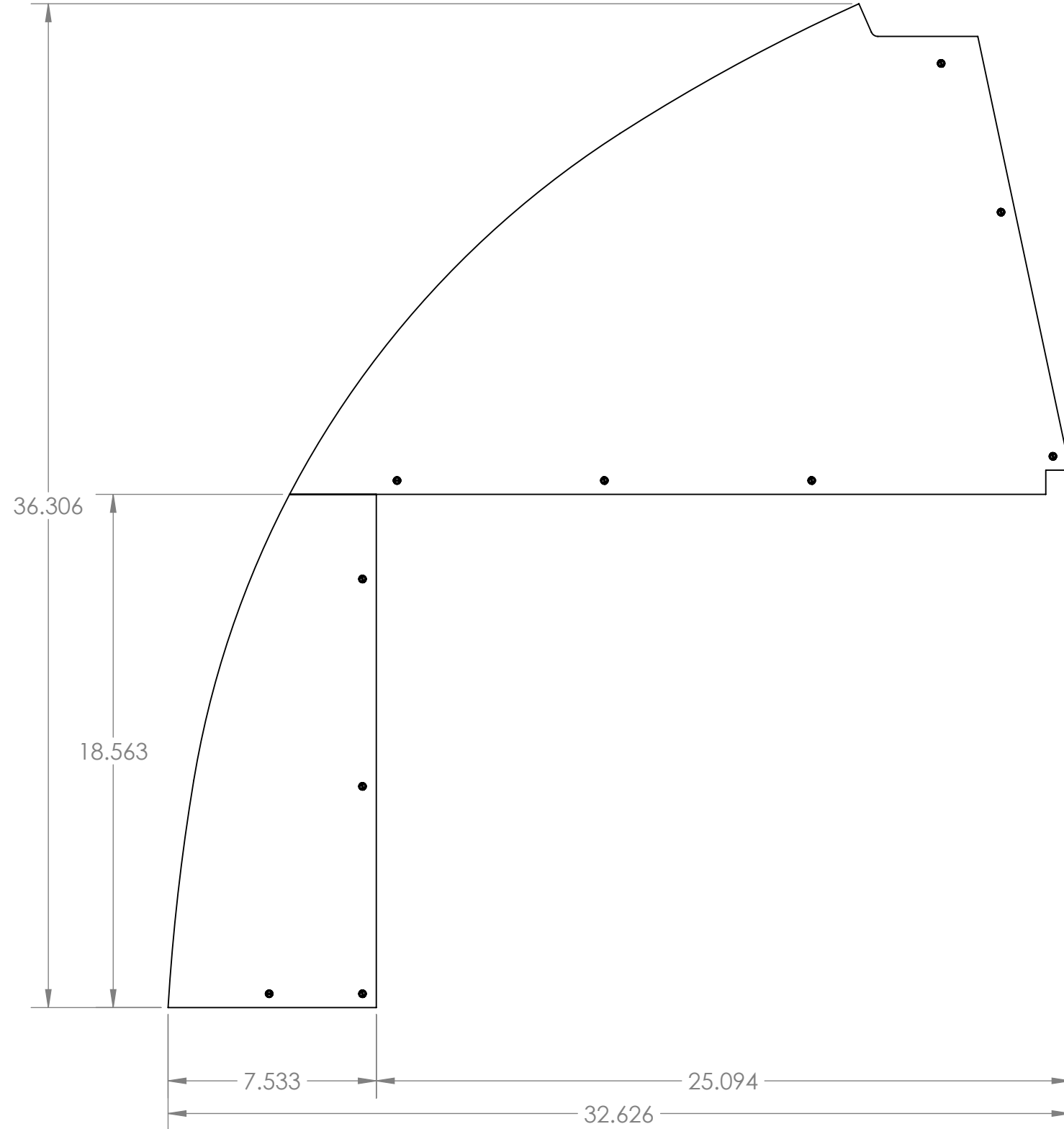
UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		NJB	01.2017
TOLERANCES:		DRAWN	
FRACTIONAL ±		CHECKED	
ANGULAR: MACH ± BEND ±		ENG APPR.	
TWO PLACE DECIMAL ±		MFG APPR.	
THREE PLACE DECIMAL ±		Q.A.	
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:	
MATERIAL		DEXTER 8-251-5	
FINISH		3,500 LB 6 ON 5.5 CENTERS	
NEXT ASSY	USED ON	APPLICATION	
		DO NOT SCALE DRAWING	

BOULARD DESIGNS		
TITLE:		
HUB 6 LUG ON 5.5 ASSEMBLY		
SIZE	DWG. NO.	REV
C	012	
SCALE: 1:2	WEIGHT:	SHEET 1 OF 2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1111	INTERIOR ALUMINUM UPPER LEFT	1
2	1112	INTERIOR ALUMINUM LOWER	1
3	0214	SCREW PAN HEAD SLOT #6 X .375	10



SCALE 1 : 3

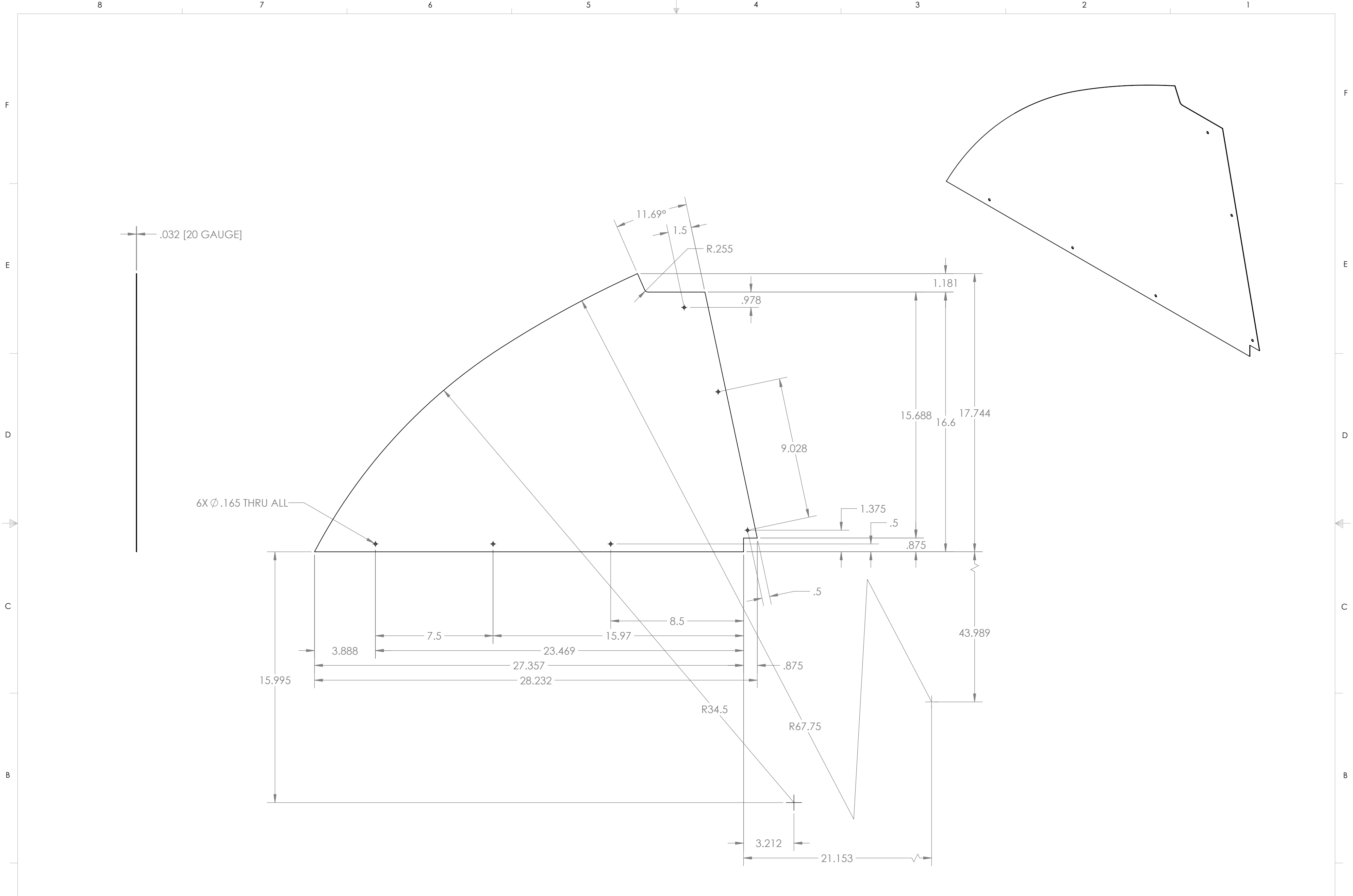


DETAIL A
SCALE 1 : 1

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		NJB	01.2017
TOLERANCES:		DRAWN	
FRACTIONAL ±		CHECKED	
ANGULAR: MACH ± BEND ±		ENG APPR.	
TWO PLACE DECIMAL ±		MFG APPR.	
THREE PLACE DECIMAL ±		Q.A.	
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:	
MATERIAL			
FINISH			
NEXT ASSY	USED ON		
APPLICATION	DO NOT SCALE DRAWING		

BOULARD DESIGNS		
TITLE: INTERIOR ALUMINUM ASSEMBLY SIDE LEFT		
SIZE C	DWG. NO. 111	REV
SCALE: 1:5	WEIGHT:	SHEET 1 OF 1



.032 [20 GAUGE]

11.69°

1.5

R.255

.978

1.181

15.688

16.6

17.744

9.028

1.375

.5

.875

43.989

6X ϕ .165 THRU ALL

15.995

3.888

7.5

23.469

15.97

8.5

8.5

27.357

28.232

.875

R34.5

R67.75

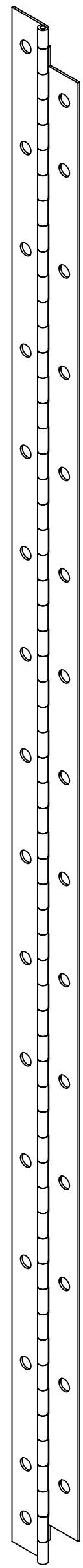
3.212

21.153

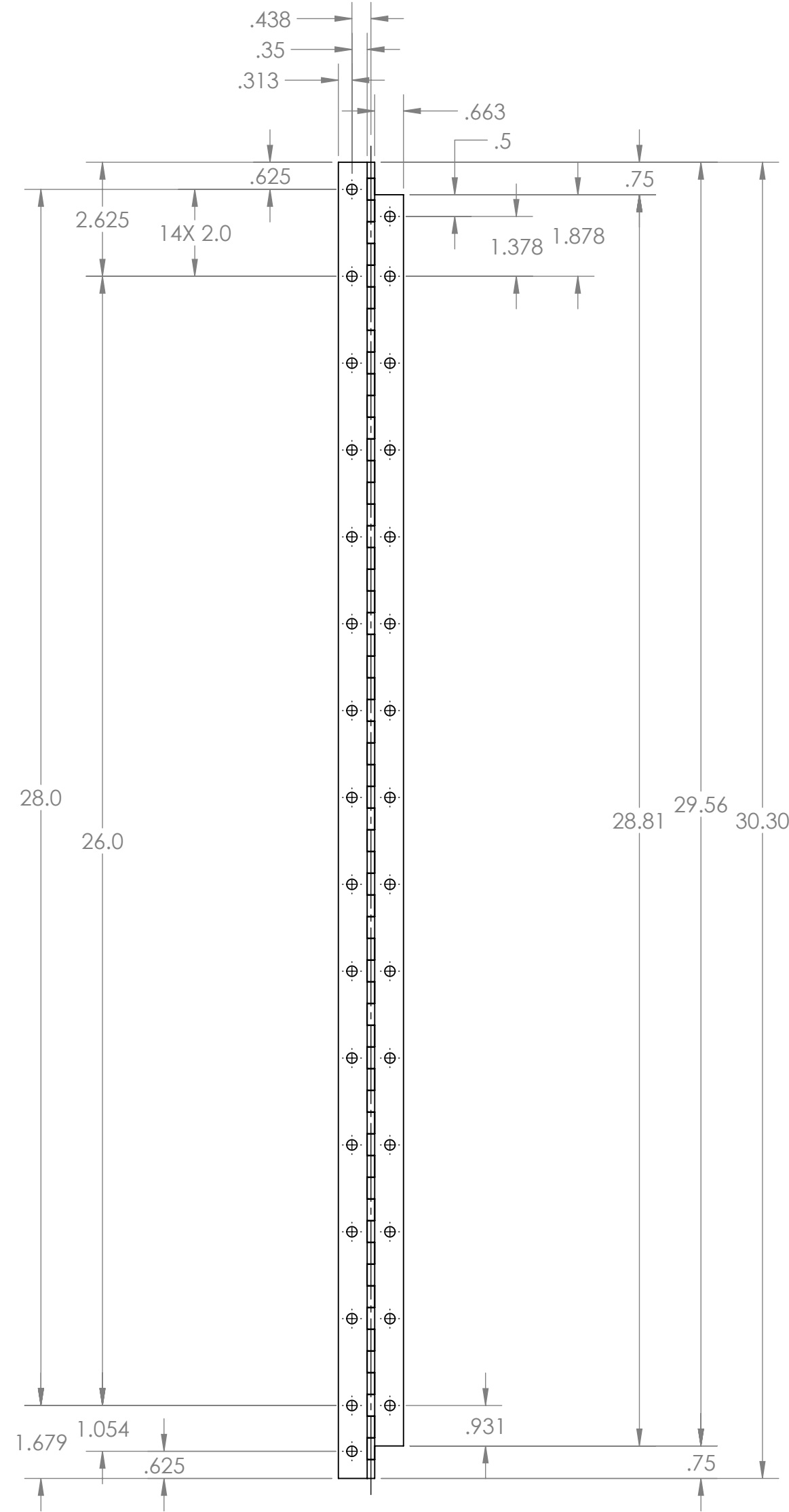
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UNLESS OTHERWISE SPECIFIED:		DRAWN	NAME	DATE
DIMENSIONS ARE IN INCHES		NJB		01.2017
TOLERANCES:		CHECKED		
FRACTIONAL \pm		ENG APPR.		
ANGULAR: MACH \pm BEND \pm		MFG APPR.		
TWO PLACE DECIMAL \pm		Q.A.		
THREE PLACE DECIMAL \pm		COMMENTS:	.032 [20 GAUGE]	
INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL	FINISH		
	5052-H32 ALUMINUM	MILL		
APPLICATION	DO NOT SCALE DRAWING			

BOULARD DESIGNS		
TITLE: INTERIOR ALUMINUM UPPER LEFT		
SIZE	DWG. NO.	REV
C	1111	
SCALE: 1:4	WEIGHT:	SHEET 1 OF 1



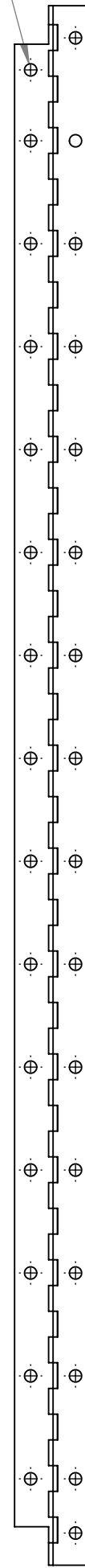
SCALE 1 : 2



SCALE 1 : 1



31X $\phi .241$ THRU ALL



LEFT SIDE SHOWN-RIGHT SIDE OPPOSITE

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		NJB	01.2017
TOLERANCES:			
FRACTIONAL \pm			
ANGULAR: MACH \pm BEND \pm			
TWO PLACE DECIMAL \pm			
THREE PLACE DECIMAL \pm			
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.	
MATERIAL		COMMENTS:	
5052-H32 ALUMINUM		ORIGINAL HINGES WERE STEEL ZINC PLATED.	
FINISH			
MILL			
DO NOT SCALE DRAWING			
NEXT ASSY	USED ON		
APPLICATION			

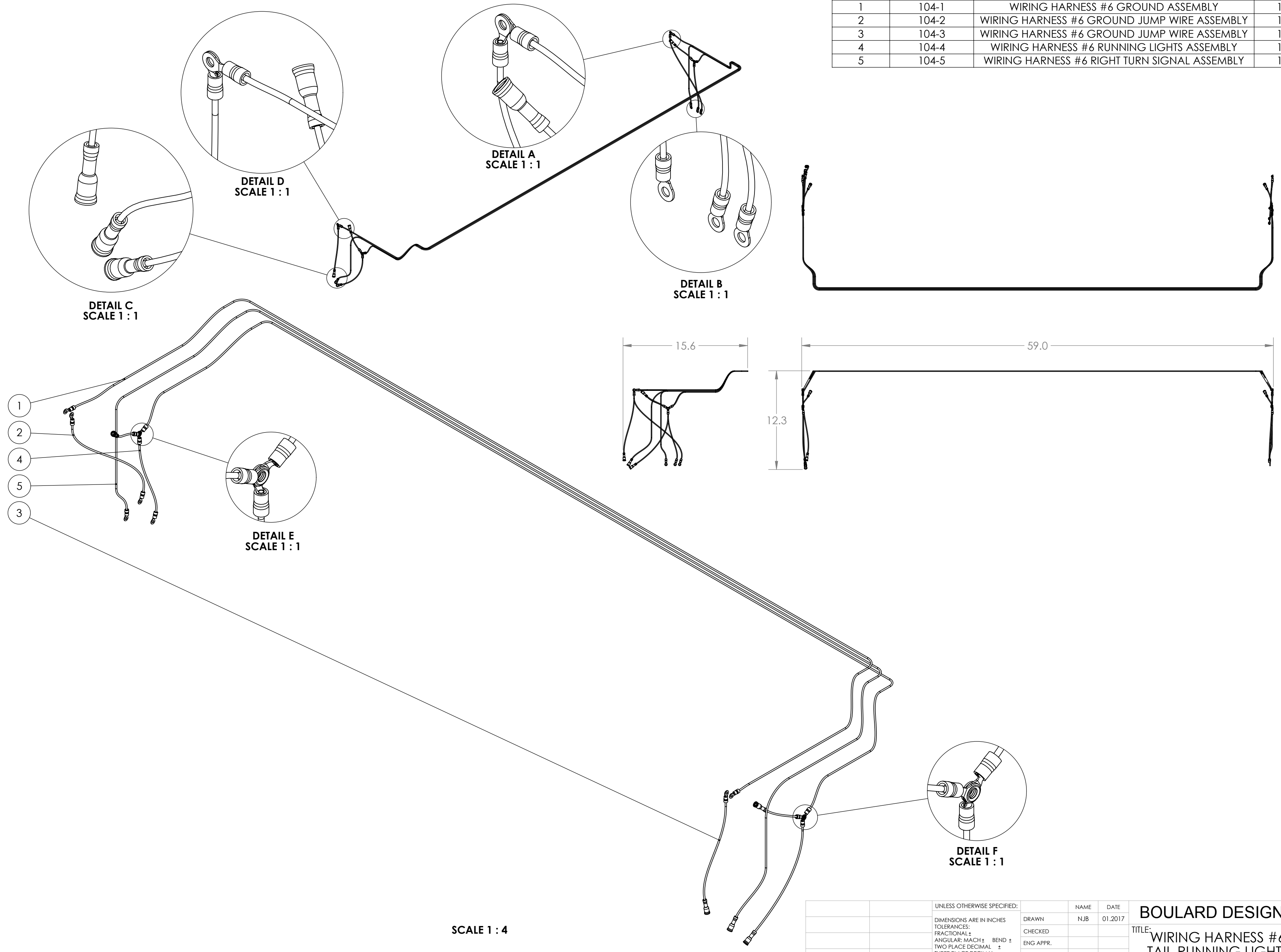
BOULARD DESIGNS

TITLE:
PIANO HINGE ASSEMBLY LEFT

SIZE DWG. NO. REV
C 121-1

SCALE: 1:3 WEIGHT: SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	104-1	WIRING HARNESS #6 GROUND ASSEMBLY	1
2	104-2	WIRING HARNESS #6 GROUND JUMP WIRE ASSEMBLY	1
3	104-3	WIRING HARNESS #6 GROUND JUMP WIRE ASSEMBLY	1
4	104-4	WIRING HARNESS #6 RUNNING LIGHTS ASSEMBLY	1
5	104-5	WIRING HARNESS #6 RIGHT TURN SIGNAL ASSEMBLY	1

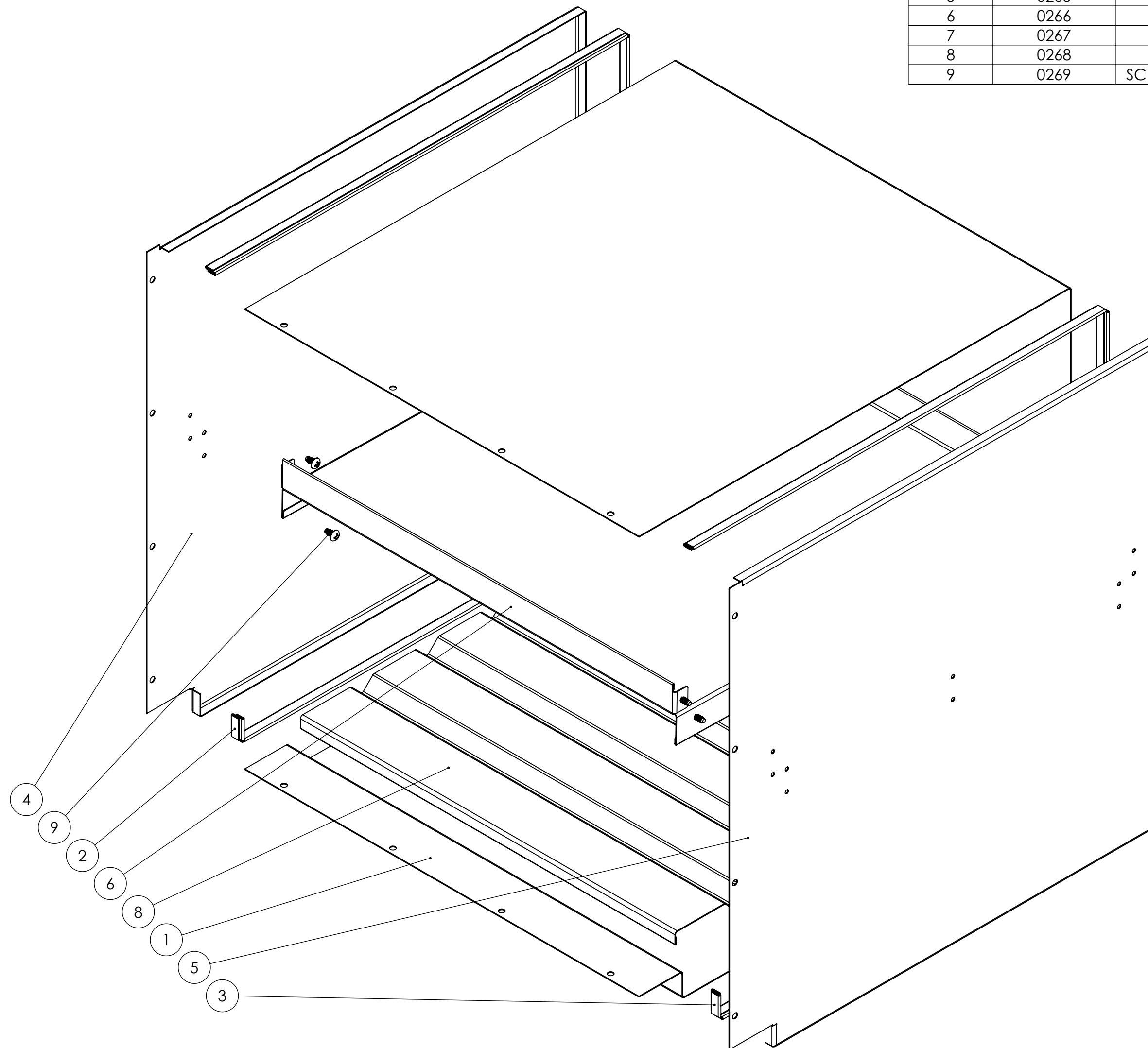


SCALE 1 : 4

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	BOULARD DESIGNS
DIMENSIONS ARE IN INCHES		NJB	01.2017	
TOLERANCES:		DRAWN		TITLE:
FRACTIONAL ±		CHECKED		WIRING HARNESS #6
ANGULAR: MACH ± BEND ±		ENG APPR.		TAIL-RUNNING LIGHTS
TWO PLACE DECIMAL ±		MFG APPR.		ASSEMBLY
THREE PLACE DECIMAL ±		Q.A.		SIZE DWG. NO.
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		C 104
MATERIAL				REV
FINISH				
NEXT ASSY	USED ON			SCALE: 1:8 WEIGHT: SHEET 1 OF 1
APPLICATION	DO NOT SCALE DRAWING			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0261	ICEBOX BOTTOM REAR TOP	1
2	0262	ICEBOX S-SLIP LEFT	1
3	0263	ICEBOX S-SLIP RIGHT	1
4	0264	ICEBOX SIDE LEFT	1
5	0265	ICEBOX SIDE RIGHT	1
6	0266	ICEBOX SHELF	1
7	0267	ICEBOX DRAIN TUBE	1
8	0268	ICEBOX CORRUGATED BOTTOM	1
9	0269	SCREW PAN HEAD THREAD FORMING #8-32 x .313	10

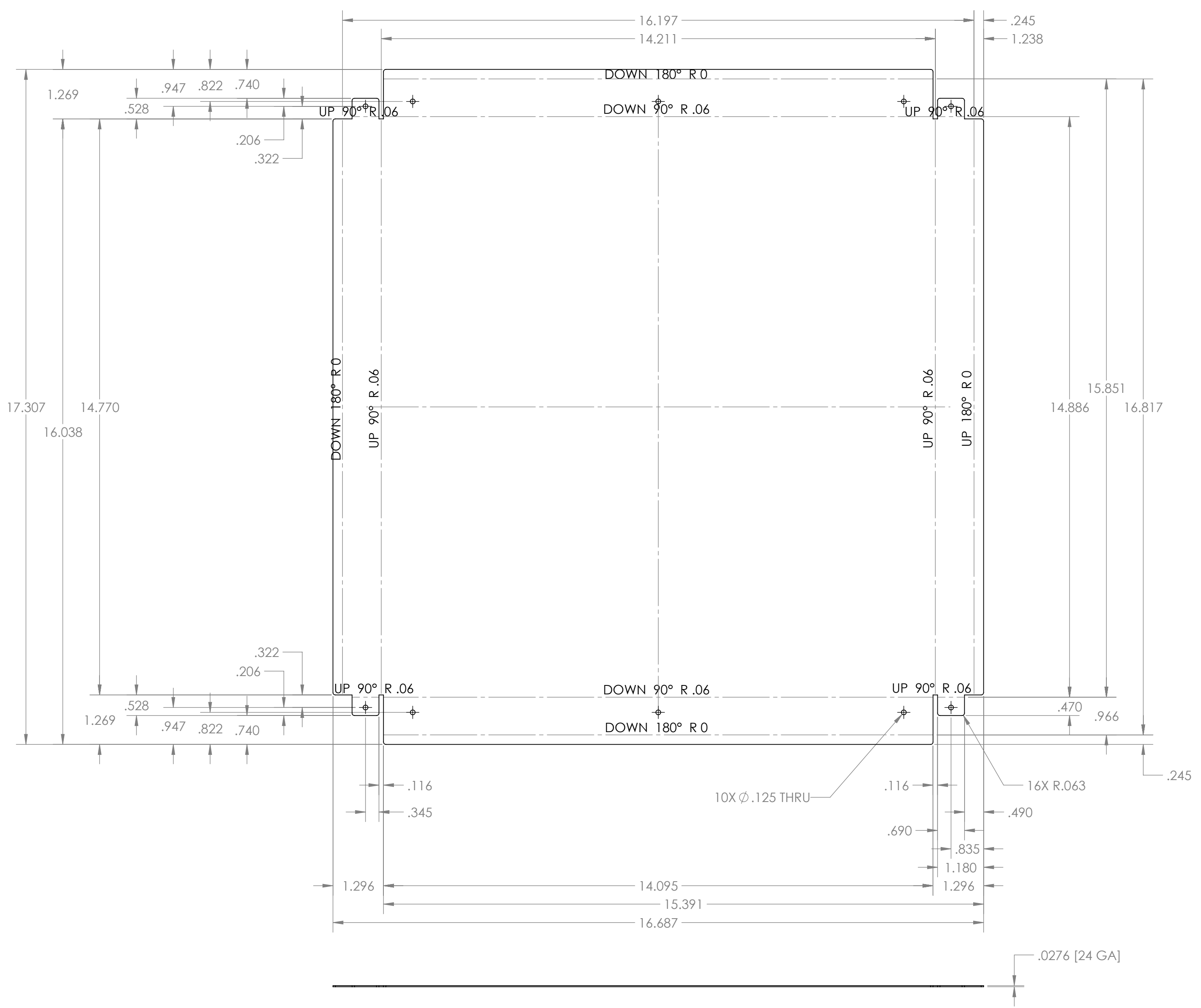


ASSEMBLY & INSTALLATION INSTRUCTIONS

1. ASSEMBLE 0262 AND 0263 S-SLIPS ONTO 0261 BOTTOM REAR TOP SIDE EDGES.
2. PLACE 0264 AND 0265 SIDE FLANGES INTO S-SLIPS, SCREW 0266 SHELF INTO PLACE.
3. SOLDER AND SEAL ALL S-SLIP JOINTS, AND 0267 DRAIN TUBE INTO PLACE.
4. PLACE 0268 CORRUGATED BOTTOM INTO COMPLETED ASSEMBLY.

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	BOULARD DESIGNS
DIMENSIONS ARE IN INCHES		NJB	01.2017	
TOLERANCES:		DRAWN		TITLE:
FRACTIONAL ±		CHECKED		ICEBOX SHEET METAL
ANGULAR: MACH ± BEND ±		ENG APPR.		S-SLIP ASSEMBLY
TWO PLACE DECIMAL ±		MFG APPR.		SIZE DWG. NO.
THREE PLACE DECIMAL ±		Q.A.		C 026
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		REV
MATERIAL				
FINISH				SCALE: 1:2.5 WEIGHT:
NEXT ASSY	USED ON			SHEET 1 OF 2
APPLICATION		DO NOT SCALE DRAWING		



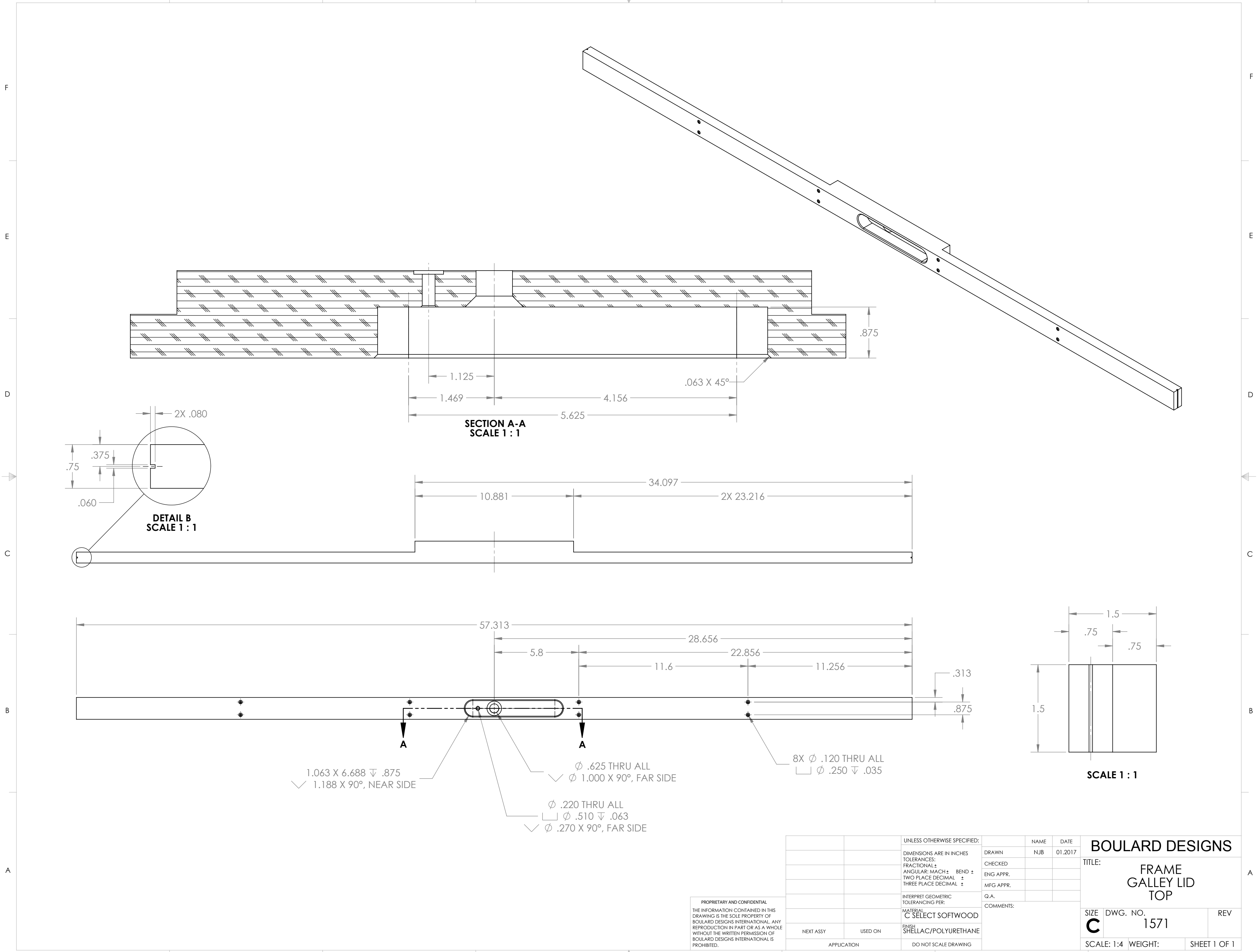
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	NJB
TOLERANCES:		CHECKED	
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ± BEND ±		MFG APPR.	
TWO PLACE DECIMAL ±		Q.A.	
THREE PLACE DECIMAL ±		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:		24 GA [.0276]	
MATERIAL		GALVANIZED STEEL	
FINISH			
NEXT ASSY	USED ON		
APPLICATION		DO NOT SCALE DRAWING	

BOULARD DESIGNS		
TITLE:		
ICEBOX SHELF		
SIZE	DWG. NO.	REV
C	0266	
SCALE: 1:2	WEIGHT:	SHEET 2 OF 2

8 7 6 5 4 3 2 1

F E D C B A



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	BOULARD DESIGNS
DIMENSIONS ARE IN INCHES		NJB	01.2017	
TOLERANCES:		DRAWN		TITLE:
FRACTIONAL \pm		CHECKED		FRAME
ANGULAR: MACH \pm BEND \pm		ENG APPR.		GALLEY LID
TWO PLACE DECIMAL \pm		MFG APPR.		TOP
THREE PLACE DECIMAL \pm		Q.A.		SIZE DWG. NO.
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		C 1571
MATERIAL				REV
C SELECT SOFTWOOD				
FINISH				SCALE: 1:4 WEIGHT: SHEET 1 OF 1
SHELLAC/POLYURETHANE				
NEXT ASSY	USED ON			
APPLICATION	DO NOT SCALE DRAWING			